




4R

Roundo 4-Roll Angle Roll

Exceptional productivity
for special applications

**SECTION
MODULUS
Wmin**

**14 cm³
0.8 in.³**

**SECTION
MODULUS
Wmax**

**350 cm³
21 in.³**

Applications



WIND
TOWERS &
FOUNDATIONS



SILOS &
STORAGE
TANKS



ROAD/
RAILWAY
TANKERS



METAL
FABRICATIONS



METAL
STRUCTURES



SHIPBUILDING



AIRCRAFT &
AEROSPACE

4R

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Exceptional productivity
for special applications

The Roundo 4R series is co-developed with top global bending professionals to meet real industry needs. **Roundo has become the worldwide standard** and offers **the most comprehensive angle rolls range** for clients to choose from.

The Roundo 4R series delivers **exceptional performance** and **outstanding results** for small and medium profiles. It offers a superior bending solution for crafting body shell components, vehicle chassis components, exterior lighting components, open profile bending (Omega, Channel, etc.), aerospace profile sections, and high-strength material profiles.

The standard 4R is built to bend steel with a section modulus ranging from **Wmin=14cm³ (5.5 in.³)** to **Wmax=350cm³ (138 in.³)**, heavier on demand. The entire engineering and manufacturing process is managed internally and subjected to strict controls.

Key benefits

- *Infinitely variable speed of each movement*
- *Full customization*
- *Superior bending roll force*
- *Large shaft diameters and bearing sizes*
- *Highest drive torque and rotation speed*
- *Fast roll configuration*
- *Six-Directional fully hydraulic and powerful guide rolls*
- *Automatic roll speed compensation*
- *Certified NiCrMo alloy shafts*
- *Creation of multi-radii shapes along a single profile*

Features & Accessories

New Siemens CNC PGS-Absolute

Round and square
tube-pipe die sets

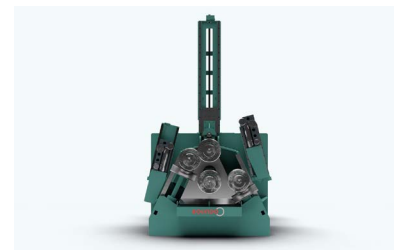
Die sets for special section
and profile bending

Turbo speed system

Special side guide for calibration

Spiral rolling device

RSM – cloud-based
Remote Service Management



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